

Figure 1
(Prior Art)

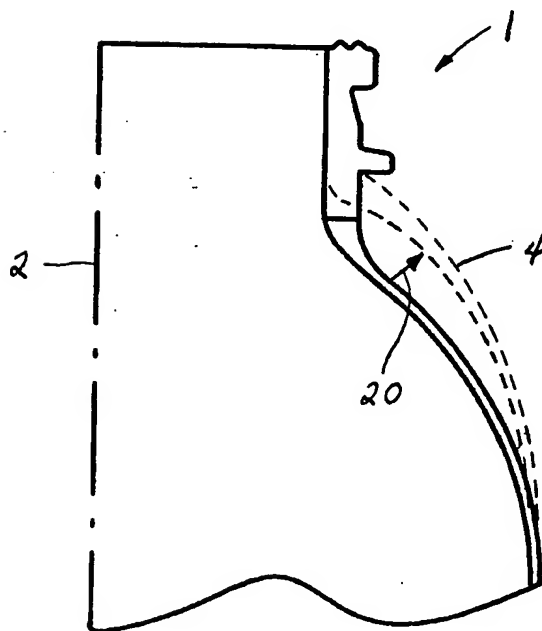
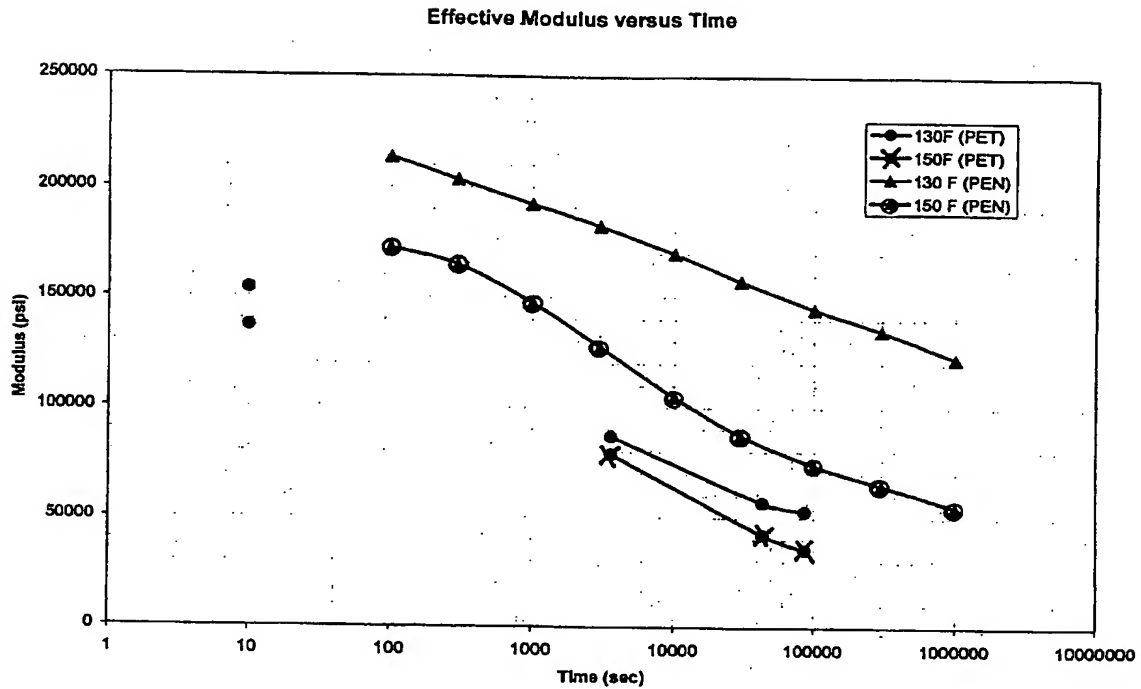


Figure 2
(Prior Art)



Effective Modulus vs. Time for PET / PEN at 130°F, 150° F

Figure 3

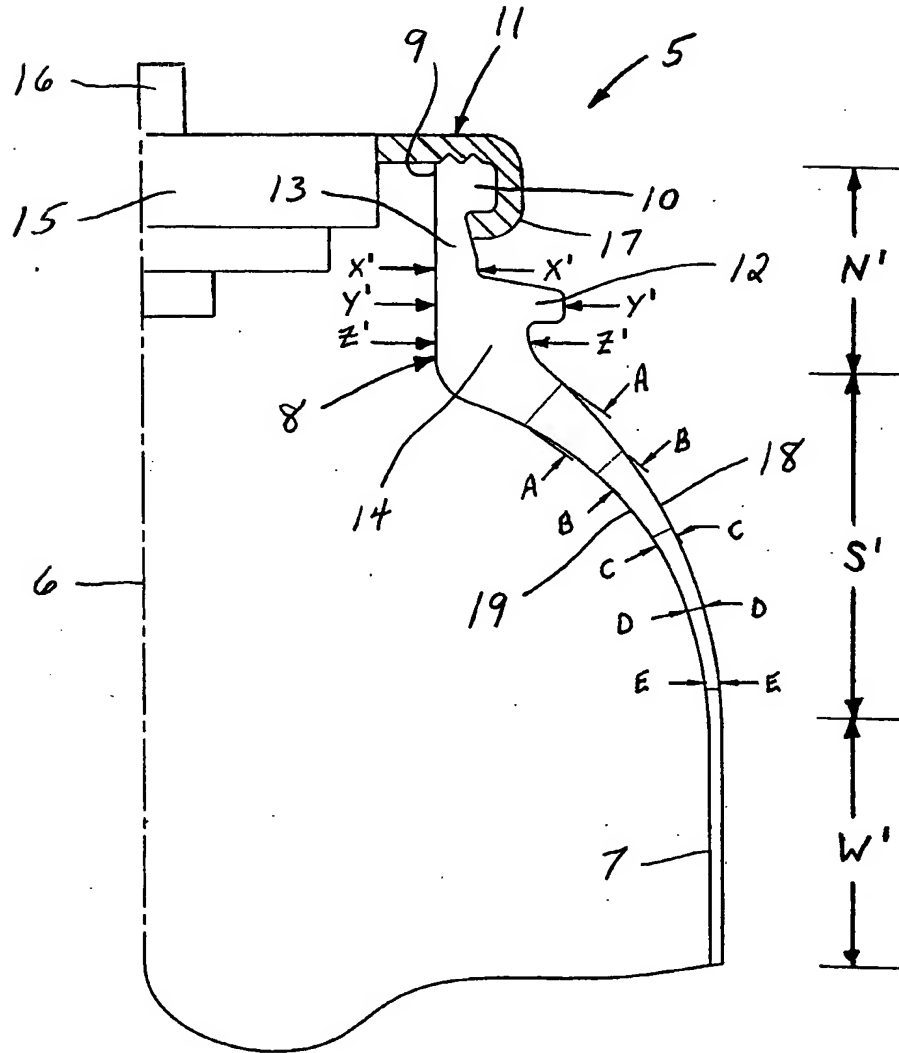


Figure 4